



DECLARATION AND POWER OF ATTORNEY

Each below-named inventor hereby declares and says that:

My residence, post office address and citizenship are as stated below beneath my name; I verily believe I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named below) of the invention entitled:

CELLULOSE ESTER FILM, ITS MANUFACTURING METHOD, POLARIZING PLATE, AND LIQUID CRYSTAL DISPLAY

which is described and claimed in the attached application, or Serial No. _____ filed _ to date; I have reviewed and understand the contents of the specification and claims with all the abovementioned amendments thereto, if any; I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with 37 CFR 1.56.

I claim the foreign priority benefits under 35 U.S.C. 119 of foreign application(s) for patent or inventor's certificate(s), filed less than 12 months prior to the filing of the application as follows:

COUNTRY JAPAN

APPLICATION NO.

FILING DATE March 1, 2001 056648/2001





BIERMAN, MUSERLIAN and LUCAS LLP, Customer No. 20311, Reg. No. 18,818; JORDAN B. BIERMAN, Reg. No. 18,629; CHARLES A. MUSERLIAN, Reg. No. 19,683; and DONALD C. LUCAS, Reg. No. 31,275 all of 600 Third Avenue, New York, NewYork 10016, Telephone (212) 661-8000, are hereby appointed my attorneys, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, with the understanding that they represent my assignee, if any.

It is declared by undersigned that all statements made herein of undersigned's own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 1 8 U.S. Code 1001, and that such willful false statements may jeopardize the validity of this application or any patent issuing thereon.

INVENTOR: SIGN	ATTIRE

DATE

RESIDENCE AND POST OFFICE ADDRESS

Sign: Kunio Shimizu Type: Kunio SHIMIZU	Date: January 21, 2002 Citizen of: Japan	c/o Konica Corporation 1 Sakura-machi, Hino-shi, Tokyo, 191-8511 Japan
Sign: Jakeshw Murehame Type: Takashi MURAKAMI	Date: January 2/, 2002 Citizen of: Japan	c/o Konica Corporation 1 Sakura-machi, Hino-shi, Tokyo, 191-8511 Japan
Sign: Jores Kobayashi Type: Toru KOBAYASHI	Date: January 26, 2002 Citizen of: Japan	c/o Konica Corporation 1 Sakura-machi, Hino-shi, Tokyo, 191-8511 Japan